

Start  
with a  
Beautiful Finish



**WELLBORN**  
CABINET, INC.®  
*The Essence of Cabinetry*

DOOR STYLES, FINISHES &  
CONSTRUCTION DETAILS

*you*  
**NIQUE**  
FOR YOU





Wellborn Family

## OUR VISION

*The Wellborn Family is committed to be the most valued provider of permanent home cabinetry designed for a lifetime of gracious living.*

## OUR QUALITY

The entire Wellborn family of 1600 employees takes great pride in producing quality products. Our Quality Control Team includes over 100 employees dedicated to ensuring the quality of your cabinetry. Our certified inspectors manage over 30 quality checkpoints throughout the facility.



Quality Team

## OUR FACILITY

Since 1961, the Wellborn family has owned and operated Wellborn Cabinet, Inc., located in the southern part of the Appalachian Mountains in Ashland, Alabama.



Wellborn Manufacturing Facility in Ashland, Alabama

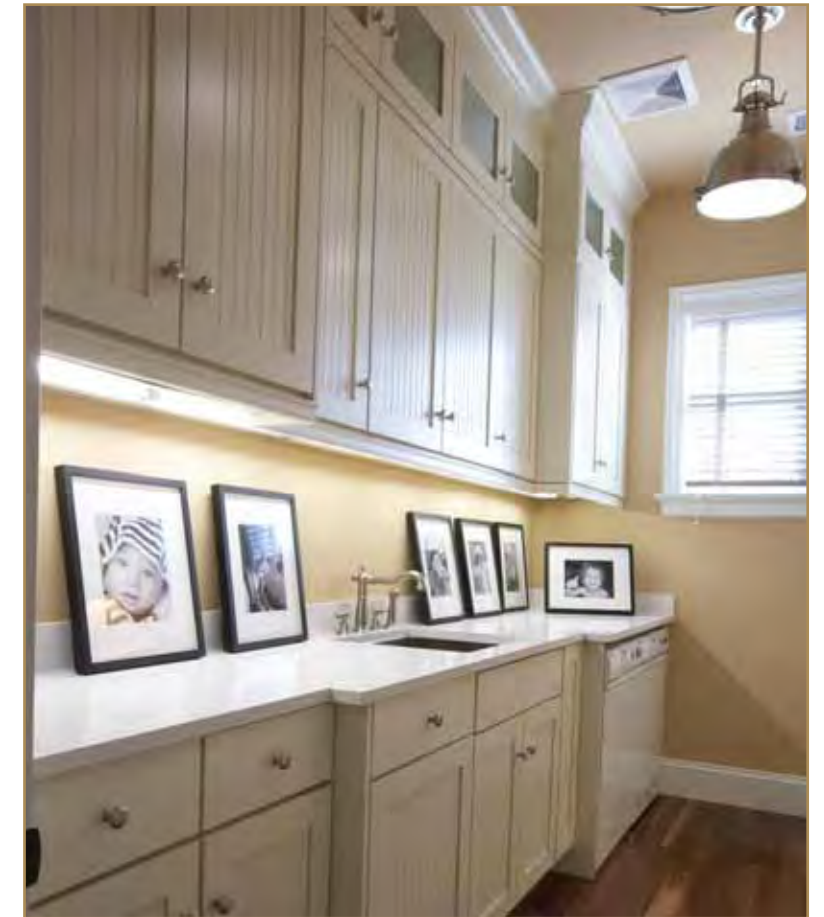
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2009 HGTV Dream Home Laundry, Harbour Maple, Divinity

The availability of door styles, finishes and species will vary. Please see your *Wellborn Specification Catalog* for availability.



Our planning brochure and My Scrapbook online are the perfect complements to this brochure. Used together, these extensive planning tools provide an abundance of fresh ideas for any room of the home. Ask your local Wellborn dealer for a copy of *My Planning Scrapbook* today.

You can build a cabinetry wish list using My Scrapbook on [www.wellborn.com](http://www.wellborn.com). As you browse through Wellborn's extensive line of cabinet choices, simply click to collect the products you like. Then, when finished, print them or send your selections to your local Wellborn dealer.



Melrose Maple, Honey Butter Toffee & Hanover Oak, Sable

# PREMIER & WOODCRAFT SERIES

Wellborn offers numerous door style designs in solid authentic American cherry, character cherry, maple, character maple, oak and hickory. These quality doors are available in many stains and painted finishes to create a style that is Unique for You. Choose the *WoodCraft Series* for all wood cabinetry or the *Premier Series* in our standard superior cabinetry construction.

Wellborn is the proud sponsor of the 2008 and 2009 HGTV Dream Homes. As you look through this brochure you will find Wellborn cabinetry highlighted from the kitchen to the bathroom in these homes. Just as Wellborn cabinetry was the perfect choice for the HGTV Dream Home, Wellborn is the perfect choice to design a room *UNIQUE FOR YOU*.



*Bristol Cherry, Cocoa*

*2008 HGTV Dream Home Kitchen, Bristol Maple, Glacier*



*Richmond Cherry, Natural Java & Madison Square Maple, Vintage Midnight*

# Cherry

Wellborn offers 17 door styles in solid authentic American cherry wood in a variety of styles to accommodate every design from traditional to transitional. Cherry is beautiful with its rich highlights of tiny pin knots and very small dark gum streaks.



**Bristol Cherry Full Overlay**  
BTL



**Hanover Cherry Full Overlay**  
HNR



**Hanover Cherry Full Overlay**  
*with Optional Classic Drawer Front (was Lancaster)*  
HNR CDF



**Madison Square Cherry Full Overlay**  
MDS



**Madison Arch Cherry Wall Door Full Overlay**  
MDA



**Madison Cathedral Cherry Wall Door Full Overlay**  
MDC



**Melrose Cherry Full Overlay**  
MEL



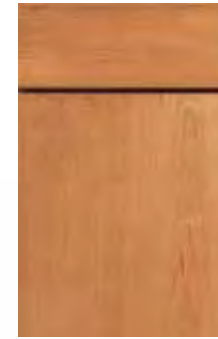
**Madison Square Cherry Full Overlay**  
*with Optional Classic Drawer Front*  
MDS CDF



**Madison Arch Cherry Wall Door Full Overlay**  
*with Optional Classic Drawer Front*  
MDA CDF



**Madison Cathedral Cherry Wall Door Full Overlay**  
*with Optional Classic Drawer Front*  
MDC CDF



**Milan Cherry Full Overlay**  
MIL



**Richmond Cherry Full Overlay**  
RMD



**Rose Hall Square Cherry Half Overlay**  
RHS



**Rose Hall Arch Cherry Wall Door Half Overlay**  
RHA



**Rose Hall Cathedral Cherry Wall Door Half Overlay**  
RHC



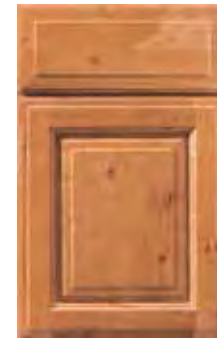
**Savannah Cherry Full Overlay**  
SAV



**Vienna Cherry Full Overlay**  
VNA

# Character Cherry

Our Selection of character cherry includes six door styles with full overlay design. These character cherry doors have enhanced characteristics of variously sized knots, mineral streaks and curly grain patterns.



**Madison Square Character Cherry Full Overlay**  
MDS



**Madison Arch Character Cherry Wall Door Full Overlay**  
MDA



**Madison Cathedral Character Cherry Wall Door Full Overlay**  
MDC



**Madison Square Character Cherry Full Overlay**  
*with Optional Classic Drawer Front*  
MDS CDF



**Madison Arch Character Cherry Wall Door Full Overlay**  
*with Optional Classic Drawer Front*  
MDA CDF

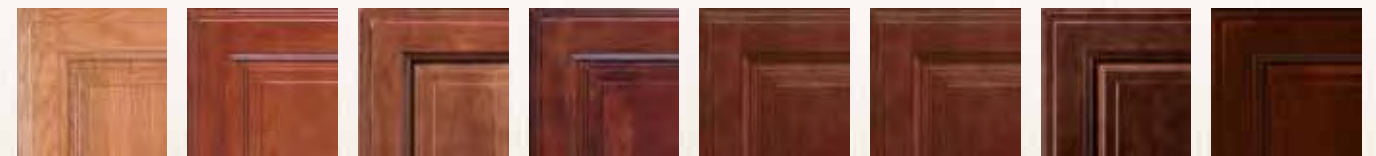


**Madison Cathedral Character Cherry Wall Door Full Overlay**  
*with Optional Classic Drawer Front*  
MDC CDF

# Cherry Finishes

The collection of cherry finishes are available on each cherry and character cherry door style, creating almost 200 unique options for you. The cherry stains include eight colors, ranging from Natural to deep rich Espresso. There are also eight selections of cherry stains that are highlighted with a glaze creating beautiful finish choices.

## STAINS



Natural NAT    Light LGT    Caramel CML    Dark DRK    Sable SBL    Autumn Spice ASP    Sienna SEA    Espresso ESP

## STAINS WITH GLAZES



Natural Java NCJ    Sugar-n-Spice SNS    Caramel Java CLJ    Cocoa COC    Café CAF    Dark Charcoal DKC    Sienna Charcoal SEC

# Maple

Wellborn offers 27 door styles in the popular maple wood specie. The doors will fit any style from contemporary to traditional design. Choose the one from this collection that is your style.



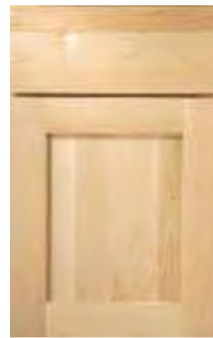
**Bridgeport Maple Full Overlay**  
BPT



**Bristol Maple Full Overlay**  
BTL



**Essex Maple Half Overlay**  
ESX



**Hanover Maple Full Overlay**  
HNR



**Monterey Maple Full Overlay**  
MRY



**Richmond Maple Full Overlay**  
RMD



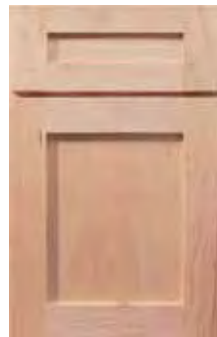
**Rose Hall Square Maple Half Overlay**  
RHS



**Rose Hall Arch Maple Wall Door Half Overlay**  
RHA



**Rose Hall Cathedral Maple Wall Door Half Overlay**  
RHC



**Hanover Maple with Optional Classic Drawer Front (was Lancaster) Full Overlay**  
HNR CDF



**Harbour Maple Full Overlay**  
HAR



**Harbour Maple with Optional Classic Drawer Front Full Overlay**  
HAR CDF



**Hawthorne Maple Full Overlay**  
HAW



**Savannah Maple Full Overlay**  
SAV



**Seville Square Maple Full Overlay**  
SVS



**Seville Arch Maple Wall Door Full Overlay**  
SVA



**Sonoma Maple Full Overlay**  
SNA



**Sydney Maple Full Overlay**  
SDY



**Madison Square Maple Full Overlay**  
MDS



**Madison Arch Maple Wall Door Full Overlay**  
MDA CDF



**Madison Cathedral Maple Wall Door Full Overlay**  
MDC CDF



**Vienna Maple Full Overlay**  
VNA



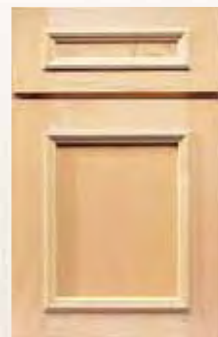
**Madison Square Maple with Optional Classic Drawer Front Full Overlay**  
MDS CDF



**Madison Arch Maple with Optional Classic Drawer Front Wall Door Full Overlay**  
MDA CDF



**Madison Cathedral Maple with Optional Classic Drawer Front Full Overlay**  
MDC CDF



**Melrose Maple Full Overlay**  
MEL



**Milan Maple Full Overlay**  
MIL

*Monterey Maple, Pebble Java & Hanover Hickory with Classic Drawer Front, Sienna Charcoal*



# Character Maple

Character maple is a beautiful rustic wood that is enhanced with various size knots and other features which display contrasting wood colors. Wellborn offers character maple in 5 door styles and 40 finishes and painted color tones.



**Bristol Character Maple Full Overlay**  
BTL



**Rose Hall Square Character Maple Half Overlay**  
RHS



**Rose Hall Arch Character Maple Wall Door Half Overlay**  
RHA



**Seville Square Character Maple Full Overlay**  
SVS



**Seville Arch Character Maple Wall Door Full Overlay**  
SVA

*Bristol Character Maple, Rustic*



## STAINS



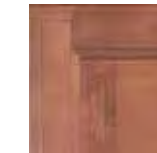
**Natural**  
NAT



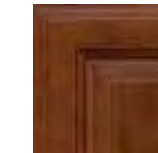
**Light**  
LGT



**Caramel**  
CML



**Medium**  
MED



**Sable**  
SBL



**Cranberry**  
CBY



**Sienna**  
SEA



**Espresso**  
ESP



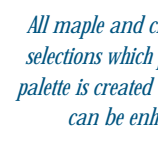
**Honey**  
HON



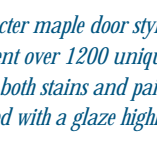
**Sugar-n-Spice**  
SNS



**Rustic**  
*Burnished, Distressed, Spatter & Wormhole Effects (No Glaze)*  
RUS



**Cinnamon**  
CIN



**Nutmeg**  
NMG



**Caramel Java**  
CLJ

**Café**  
CAF

## Maple Finishes

All maple and character maple door styles are available in 40 color selections which present over 1200 unique choices for you. This color palette is created with both stains and painted finishes many of which can be enhanced with a glaze highlight and Vintage Technique.

## STAINS WITH GLAZES



**Antique Evergreen**  
AGR



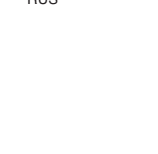
**Sienna Charcoal**  
SEC



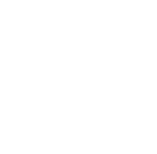
**Glacier**  
GLR



**Divinity**  
DIV



**Pebble**  
PBL



**Honey Butter**  
HBR



**Sage**  
SAG



**Pimento**  
PIM



**Midnight**  
MID

## PAINTS



**Cappuccino**  
CAP



**Mocha Crème**  
MCR



**GreyStone**  
GST



**Pebble Java**  
PBJ



**Honey Butter Toffee**  
HBT



**Sage Mocha**  
SGM



**Pimento Charcoal**  
PMC

## PAINTS WITH GLAZES



**Vintage Cottage Divinity**  
*Spatter Effect (No Glaze)*  
DIV C V



**Vintage Cappuccino**  
CAP V



**Vintage Mocha Crème**  
MCR V



**Vintage GreyStone**  
GST V



**Vintage Pebble Java**  
PBJ V



**Vintage Honey Butter Toffee**  
HBT V



**Vintage Sage Mocha**  
SGM V

## VINTAGE TECHNIQUE ON PAINTED FINISHES WITH GLAZES



**Vintage Pimento Charcoal**  
PMC V



**Vintage Midnight**  
*(No Glaze)*  
MID V

# Oak

The beautiful straight grain of oak is displayed in nine door styles. These doors are made of Authentic American red oak for quality you expect for your home.



**Essex Oak Half Overlay**  
ESX



**Hanover Oak Full Overlay**  
HNR



**Hanover Oak with Optional Classic Drawer Front (was Lancaster) Full Overlay**  
HNR CDF



**Milan Oak Full Overlay**  
MIL



**Rose Hall Square Oak Half Overlay**  
RHS



**Rose Hall Arch Oak Wall Door Half Overlay**  
RHA



**Rose Hall Cathedral Oak Wall Door Half Overlay**  
RHC



**Seville Square Oak Full Overlay**  
SVS



**Seville Arch Oak Wall Door Full Overlay**  
SVA



Seville Square Oak, Vintage Cottage Divinity & Sonoma Maple, Pimento Charcoal

## STAINS



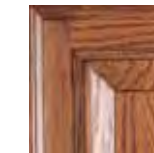
**Natural**  
NAT



**Light**  
LGT



**Medium**  
MED



**Dark**  
DRK



**Caramel**  
CML



**Sable**  
SBL



**Sienna**  
SEA



**Cranberry**  
CBY



**Espresso**  
ESP

## STAINS WITH GLAZES



**Honey**  
HON



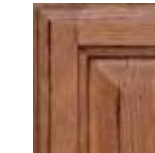
**Sugar-n-Spice**  
SNS



**Rustic Burnished, Distressed, Spatter & Wormhole Effects (No Glaze)**  
RUS



**Cinnamon**  
CIN



**Nutmeg**  
NMG



**Caramel Java**  
CLJ



**Cocoa**  
COC



**Café**  
CAF



**Sienna Charcoal**  
SEC

## PAINTS



**Glacier**  
GLR



**Divinity**  
DIV



**Pebble**  
PBL



**Honey Butter**  
HBR



**Sage**  
SAG



**Pimento**  
PIM



**Midnight**  
MID

## PAINTS WITH GLAZES



**Cappuccino**  
CAP



**Mocha Crème**  
MCR



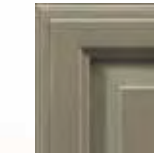
**GreyStone**  
GST



**Pebble Java**  
PBJ



**Honey Butter Toffee**  
HBT



**Sage Mocha**  
SGM



**Pimento Charcoal**  
PMC

## VINTAGE TECHNIQUE ON PAINTED FINISHES WITH GLAZES



**Vintage Cottage Divinity Spatter Effect (No Glaze)**  
DIV C V



**Vintage Cappuccino**  
CAP V



**Vintage Mocha Crème**  
MCR V



**Vintage Greystone**  
GST V



**Vintage Pebble Java**  
PBJ V



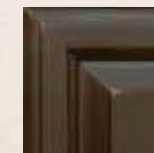
**Vintage Honey Butter Toffee**  
HBT V



**Vintage Sage Mocha**  
SGM V



**Vintage Pimento Charcoal (No Glaze)**  
PMC V



**Vintage Midnight (No Glaze)**  
MID V

# Oak Finishes

Wellborn's color palette of 41 stains and paints transform the beautiful grains of oak into 400 selections where you are sure to find your style.

# Hickory

Beautiful solid hickory has striking contrasting colors from light to dark. These strong grain characteristics are available in four door styles.



**Hanover Hickory Full Overlay**  
HNR



**Hanover Hickory with Optional Classic Drawer Front Full Overlay**  
(was Lancaster)  
HNR CDF



**Rose Hall Square Hickory Half Overlay**  
RHS



**Rose Hall Arch Hickory Wall Door Half Overlay**  
RHA



Hanover Hickory with Classic Drawer Front, Natural

## STAINS



**Natural**  
NAT



**Light**  
LGT



**Medium**  
MED



**Caramel**  
CML



**Dark**  
DRK



**Sable**  
SBL



**Sienna**  
SEA



**Espresso**  
ESP

## Hickory Finishes

Wellborn offers a color palette of 40 stains and painted finishes for a design selection in hickory that complements many design styles.

## STAINS WITH GLAZES



**Honey**  
HON



**Sugar-n-Spice**  
SNS



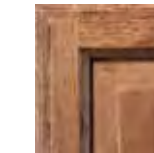
**Rustic**  
Burnished, Distressed,  
Spatter & Wormhole  
Effects (No Glaze)  
RUS



**Cinnamon**  
CIN



**Nutmeg**  
NMG



**Caramel Java**  
CLJ



**Cocoa**  
COC



**Café**  
CAF



**Sienna Charcoal**  
SEC

## PAINTS



**Glacier**  
GLR



**Divinity**  
DIV



**Pebble**  
PBL



**Honey Butter**  
HBR



**Sage**  
SAG



**Pimento**  
PIM



**Midnight**  
MID

## PAINTS WITH GLAZES



**Cappuccino**  
CAP



**Mocha Crème**  
MCR



**GreyStone**  
GST



**Pebble Java**  
PBJ



**Honey Butter Toffee**  
HBT



**Sage Mocha**  
SGM



**Pimento Charcoal**  
PMC

## VINTAGE TECHNIQUE ON PAINTED FINISHES WITH GLAZES



**Vintage Cottage Divinity**  
Spatter Effect (No Glaze)  
DIV C V



**Vintage Cappuccino**  
CAP V



**Vintage Mocha Crème**  
MCR V



**Vintage Greystone**  
GST V



**Vintage Pebble Java**  
PBJ V



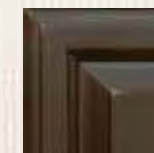
**Vintage Honey Butter Toffee**  
HBT V



**Vintage Sage Mocha**  
SGM V



**Vintage Pimento Charcoal**  
(No Glaze)  
PMC V



**Vintage Midnight**  
(No Glaze)  
MID V

## Thermofoil

Thermofoil doors and drawer fronts are covered in a strong scratch resistant thermofoil. With detailed profiles and the freshness of white and linen, Brighton and Sea Spray are the perfect style.



Brighton Square Thermofoil Full Overlay White  
BRS



Brighton Arch Thermofoil Wall Door Full Overlay White  
BRA



Brighton Square Thermofoil Full Overlay Linen  
BRS



Brighton Arch Thermofoil Wall Door Full Overlay Linen  
BRA

## Thermofoil Colors



White  
WHT



Linen  
LIN



Brighton Square Thermofoil, White with Light Maple Moulding

## DELUXE SERIES



Sea Spray Square, White with Harbour Maple, Glacier



Sea Spray Square Thermofoil, Linen

## Thermofoil



Sea Spray Square Thermofoil Full Overlay White  
SSS



Sea Spray Arch Thermofoil Wall Door Full Overlay White  
SSA



Sea Spray Square Thermofoil Full Overlay Linen  
SSS



Sea Spray Square Thermofoil Wall Door Full Overlay Linen  
SSA

## Thermofoil Colors



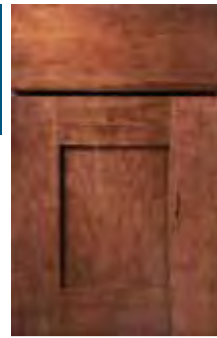
White  
WHT



Linen  
LIN

# FIND YOUR STYLE

C H E R R Y



**Bristol Cherry**  
Full Overlay  
Caramel  
BTL



**Hanover Cherry**  
Full Overlay  
Espresso  
HNR



**Hanover Cherry**  
with *Optional Classic Drawer Front*  
Full Overlay  
Light  
HNR CDF

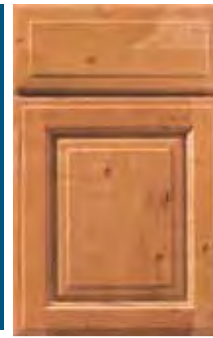


**Madison Arch Cherry**  
Wall Door  
Full Overlay  
Sugar-n-Spice  
MDA



**Madison Cathedral Cherry**  
Wall Door  
Full Overlay  
Espresso  
MDC

C H A R A C T E R C H E R R Y



**Madison Square Character Cherry**  
Full Overlay  
Natural  
MDS



**Madison Arch Character Cherry**  
Wall Door  
Full Overlay  
Cocoa  
MDA



**Madison Cathedral Character Cherry**  
Wall Door  
Full Overlay  
Café  
MDC



**Melrose Cherry**  
Full Overlay  
Cocoa  
MEL



**Milan Cherry**  
Full Overlay  
Sienna  
MIL



**Richmond Cherry**  
Full Overlay  
Sienna Charcoal  
RMD



**Rose Hall Square Cherry**  
Half Overlay  
Dark Charcoal  
RHS



**Rose Hall Arch Cherry**  
Wall Door  
Half Overlay  
Autumn Spice  
RHA



**Madison Square Character Cherry**  
with *Optional Classic Drawer Front*  
Full Overlay  
Sugar-n-Spice  
MDS CDF



**Madison Arch Character Cherry**  
Wall Door  
Full Overlay  
Light  
MDA



**Madison Cathedral Character Cherry**  
Wall Door  
Full Overlay  
Natural Java  
MDC

M A P L E



**Bridgeport Maple**  
Full Overlay  
Café  
BPT



**Bristol Maple**  
Full Overlay  
Rustic  
BTL



**Rose Hall Cathedral Cherry**  
Wall Door  
Half Overlay  
Dark Charcoal  
RHC



**Hanover Cherry**  
Full Overlay  
Sable  
HNR



**Savannah Cherry**  
Full Overlay  
Autumn Spice  
SAV



**Melrose Cherry**  
Full Overlay  
Natural Java  
MEL



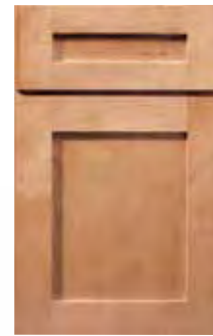
**Vienna Cherry**  
Full Overlay  
Sienna Charcoal  
VNA



**Essex Maple**  
Half Overlay  
Sugar-n-Spice  
ESX



**Hanover Maple**  
Full Overlay  
Sienna  
HNR



**Hanover Maple**  
with *Optional Classic Drawer Front (was Lancaster)*  
Full Overlay  
Light  
HNR CDF



**Harbour Maple**  
Full Overlay  
Pimento  
HAR



**Harbour Maple**  
with *Optional Classic Drawer Front*  
Full Overlay  
Glacier  
HAR CDF



**Vienna Cherry**  
Full Overlay  
Dark  
VNA



**Madison Square Cherry**  
Full Overlay  
Sugar-n-Spice  
MDS



**Madison Arch Cherry**  
Wall Door  
Full Overlay  
Sable  
MDA



**Madison Cathedral Cherry**  
Wall Door  
Full Overlay  
Sienna  
MDC



**Madison Square Cherry**  
with *Optional Classic Drawer Front*  
Full Overlay  
Caramel  
MDS CDF



**Hawthorne Maple**  
Full Overlay  
Cinnamon  
HAW



**Madison Square Maple**  
Full Overlay  
Vintage Midnight  
MDS V



**Madison Arch Maple**  
Wall Door  
Full Overlay  
Caramel Java  
MDA

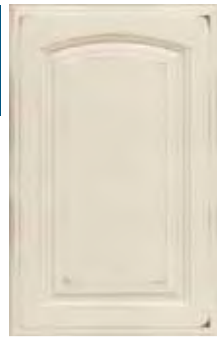


**Madison Square Maple**  
with *Optional Classic Drawer Front*  
Full Overlay  
Pebble Java  
MDS CDF



**Madison Cathedral Maple**  
Full Overlay  
Wall Door  
Mocha Crème  
MDC

MAPLE



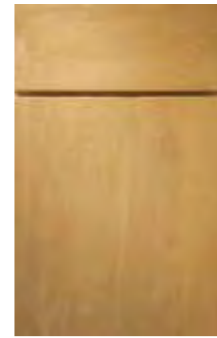
Madison Arch Maple  
Wall Door  
Full Overlay  
Cottage Divinity  
MDA



Madison Cathedral  
Maple  
Wall Door  
Full Overlay  
Honey  
MDC



Melrose Maple  
Full Overlay  
Sable  
MEL



Milan Maple  
Wall Door  
Full Overlay  
Rustic  
MIL



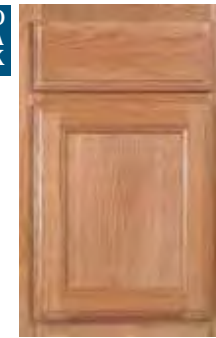
Monterey Maple  
Full Overlay  
Sage Mocha  
MRY



Bristol  
Character Maple  
Full Overlay  
Cinnamon  
BTL



Seville Square  
Character Maple  
Full Overlay  
Divinity  
SVS



Essex Oak  
Half Overlay  
Light  
ESX



Hanover Oak  
Full Overlay  
Espresso  
HNR



Hanover Oak  
*with Optional Classic Drawer Front  
(was Lancaster)*  
Full Overlay  
GreyStone  
HNR CDF



Richmond Maple  
Full Overlay  
Antique Evergreen  
RMD



Rose Hall Square Maple  
Half Overlay  
Cranberry  
RHS



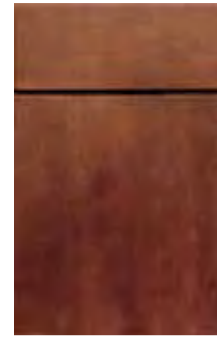
Rose Hall Arch Maple  
Wall Door  
Half Overlay  
Medium  
RHA



Rose Hall Cathedral  
Maple  
Wall Door  
Half Overlay  
Nutmeg  
RHC



Savannah Maple  
Full Overlay  
GreyStone  
SAV



Milan Oak  
Full Overlay  
Dark  
MIL



Rose Hall Square Oak  
Half Overlay  
Rustic  
RHS



Rose Hall Arch Oak  
Wall Door  
Half Overlay  
Cottage Divinity  
RHS



Rose Hall Cathedral Oak  
Wall Door  
Half Overlay  
Caramel Java  
RHC



Seville Square Oak  
Full Overlay  
Café  
SVS



Seville Square Maple  
Full Overlay  
Caramel  
SVS



Seville Arch Maple  
Wall Door  
Full Overlay  
Mocha Crème  
SVA



Sonoma Maple  
Full Overlay  
Pebble Java  
SNA



Sydney Maple  
Full Overlay  
Honey Butter Toffee  
SDY



Vienna Maple  
Full Overlay  
Light  
VNA



Seville Arch Oak  
Wall Door  
Full Overlay  
GreyStone  
SVA



Hanover Oak  
Full Overlay  
Midnight  
HNR



Hanover Hickory  
Full Overlay  
Honey  
HNR



Hanover Hickory  
*with Optional Classic Drawer Front  
(was Lancaster)*  
Full Overlay  
Medium  
HNR CDF



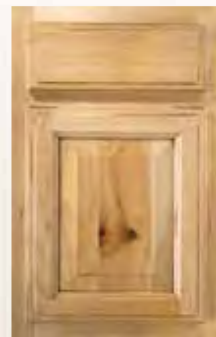
Rose Hall Square  
Hickory  
Half Overlay  
Sable  
RHS

HICKORY

CHARACTER MAPLE



Bristol Character Maple  
Full Overlay  
Light  
BTL



Rose Hall Square  
Character Maple  
Half Overlay  
Honey  
RHS



Rose Hall Arch  
Character Maple  
Wall Door  
Half Overlay  
Caramel  
RHA



Seville Square  
Character Maple  
Full Overlay  
Rustic  
SVS



Seville Arch  
Character Maple  
Wall Door  
Full Overlay  
Sage Mocha  
SVA



Rose Hall Arch  
Hickory  
Wall Door  
Half Overlay  
Glacier  
RHA



Hanover Hickory  
*with Optional Classic Drawer Front  
(was Lancaster)*  
Full Overlay  
Cocoa  
HNR CDF



Brighton Square  
Thermofoil  
Full Overlay  
White  
BRS



Brighton Arch  
Thermofoil  
Wall Door  
Full Overlay  
Linen  
BRA



Sea Spray Square  
Thermofoil  
Full Overlay  
White  
SSS

THERMOFOIL

# WELLGUARD® FINISHING SYSTEM

Wellborn takes great pride and care with the finishing of our kitchen furniture. Years of research partnered with development through Valspar have resulted in The WellGuard Finishing System—a 24-step superb finishing process. Shown below are some of the key quality aspects of our finishing process which all of our stained finished receive.

1. Wellborn hand selects the finest wood to build our own doors, drawer fronts and face frames.
2. Surfaces are sanded on a 20 person manual sanding line to provide a smooth consistent finish and cross grain elimination.
3. Dust particles are removed and every door is quality inspected prior to finishing.
4. A sap stain is applied to tone and balance the color and grain.
5. A specially formulated blend of grain enhancing dye stain is applied to add color depth.
6. Surfaces are hand rubbed with a wiping stain to ensure complete color coverage.
7. The surfaces are air dried and inspected for color.
8. The first coat of durable catalyzed sealer is applied.
9. Our products are slowly oven-cured providing a tough, durable, baked-on finish.
10. The surfaces are hand sanded with fine grit sandpaper and inspected for color correctness and quality.
11. The second coat of catalyzed melamine enriched sealer is applied.
12. Our products are oven-cured a second time.
13. The surfaces are hand sanded again with a fine grit sandpaper to provide a smooth surface for the topcoat.
14. Some finishes receive a shading technique.
15. The surface is again hand sanded.



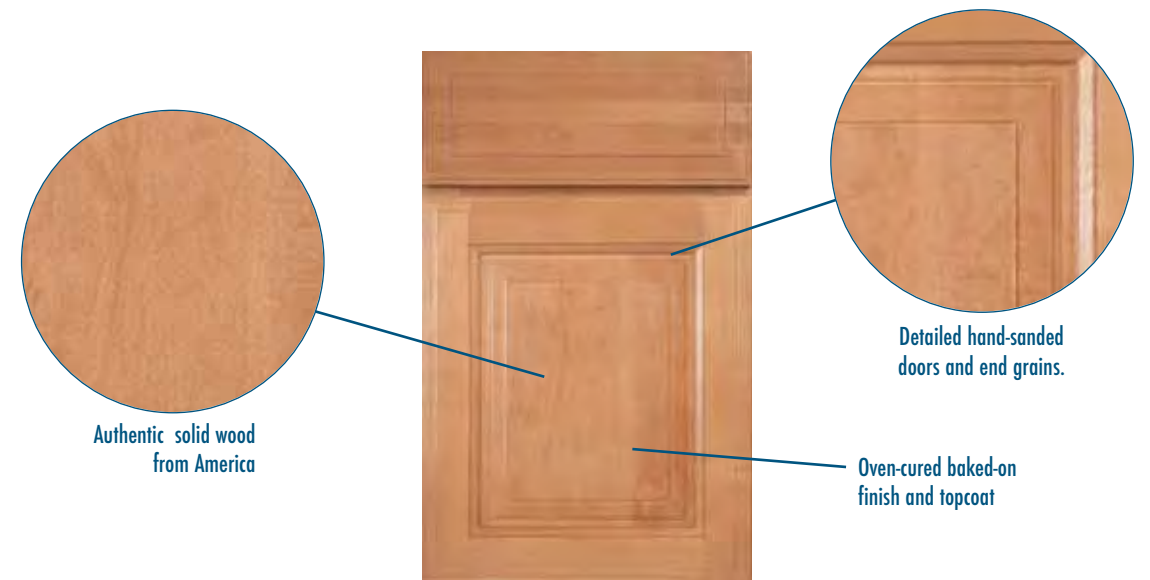
16. The surfaces are hand wiped with a resin friendly tack cloth in preparation for final topcoat.
17. Each piece is inspected for consistency of shading or glazing applications.
18. A third coat of sealer is applied.
19. The surfaces are hand sanded again.
20. The resin blend melamine enriched topcoat is applied.
21. The conversion varnish topcoat is oven cured, creating a tough, baked-on finish.
22. The final product is personally quality inspected using a sheen meter to maintain a consistent gloss level.
23. Each piece passes through a UV drying station to complete the curing process.
24. Finished doors and wood components are stored in individual staging racks to prevent scratches.



The WellGuard Finishing System has been tested against 17 common household chemicals and food products and passed beautifully. Those agents include:

- Gasoline
- Olive Oil
- Detergent
- Mustard
- Tea
- Citric Acid
- Water
- Ammonia
- Soaps
- Crayons
- Vinegar
- Beet Juice
- Coffee
- Fly Spray
- Alcohol
- Shoe Polish
- Dye

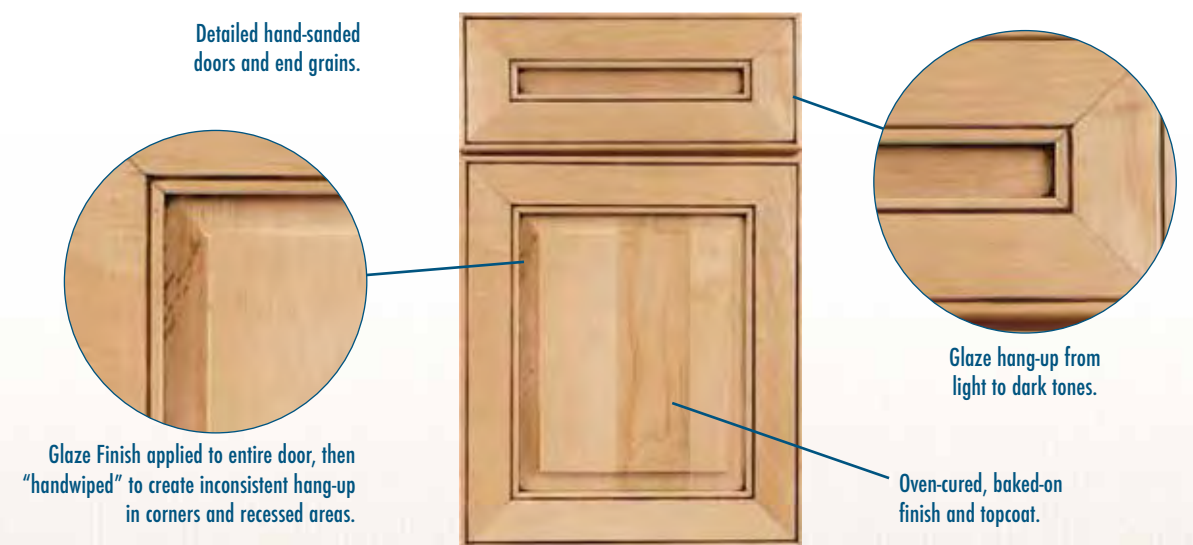
## STAINED FINISHES



Wellborn's WellGuard Finishing System is a superb finishing process. The Stained Finishes truly display the natural beauty and characteristics of each individual wood species. The detailed hand sanding and hand rubbed processes result in a high quality finish that enhances the wood grain in each door. A toner may

be applied depending on the stain color to equalize natural sap levels. As layers of finish color and sealers are applied, hand sanding continues throughout the process ensuring the best finish in the industry. The final step is a conversion varnish topcoat that is oven-cured creating a tough baked-on long lasting finish.

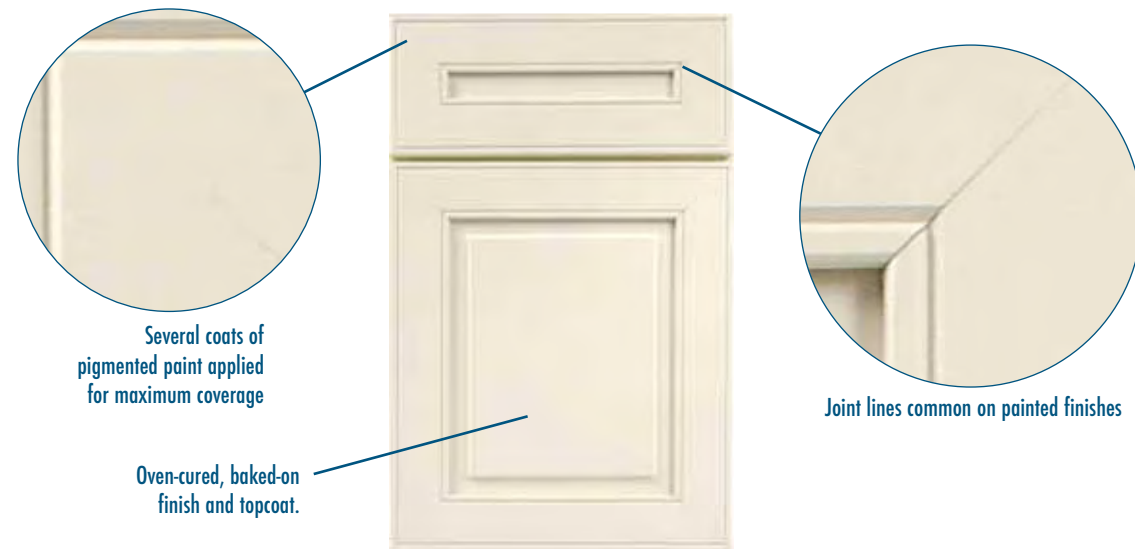
## STAINED FINISHES WITH GLAZE TECHNIQUE



The Glaze Technique on Stained Finishes is created by applying an accent stain over the entire door and then wiping off the glaze leaving a "Hang Up" of light to dark tones in the corners, deep grooves and wood grains creating an all over glazed look. The Glazed Technique purposely creates an uneven, inconsistent look of light to

dark tones. This hand rubbed application adds warmth and richness to the wood and results in a unique, one of a kind look on each door. The final step is a conversion varnish topcoat that is oven-cured creating a tough baked-on long lasting finish.

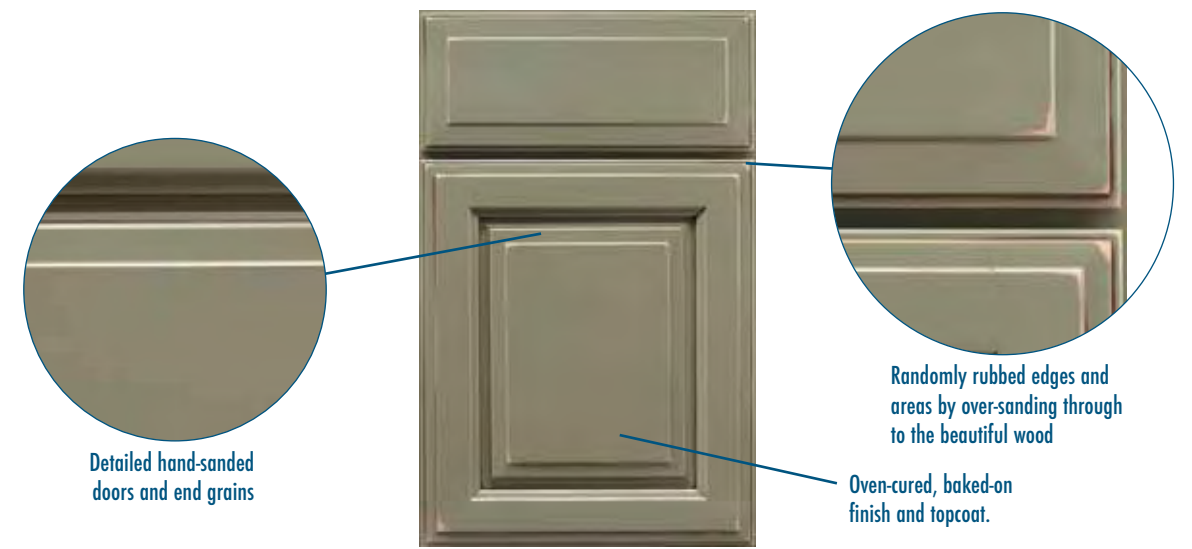
## PAINTED FINISHES



Painted Finishes are created with several coats of pigmented paint and two coats of sealers. Depending on the wood species chosen, some of the wood grain may show through the paint. Character Maple will show more wood grain than standard Maple. The natural characteristics of wood create a constant state of

expansion and contraction in every door, drawer front and face frame resulting in the visibility of joint lines. These visual joint lines are part of the beauty of painted finishes on natural wood. The final step is a conversion varnish topcoat that is oven-cured creating a tough baked-on long lasting finish.

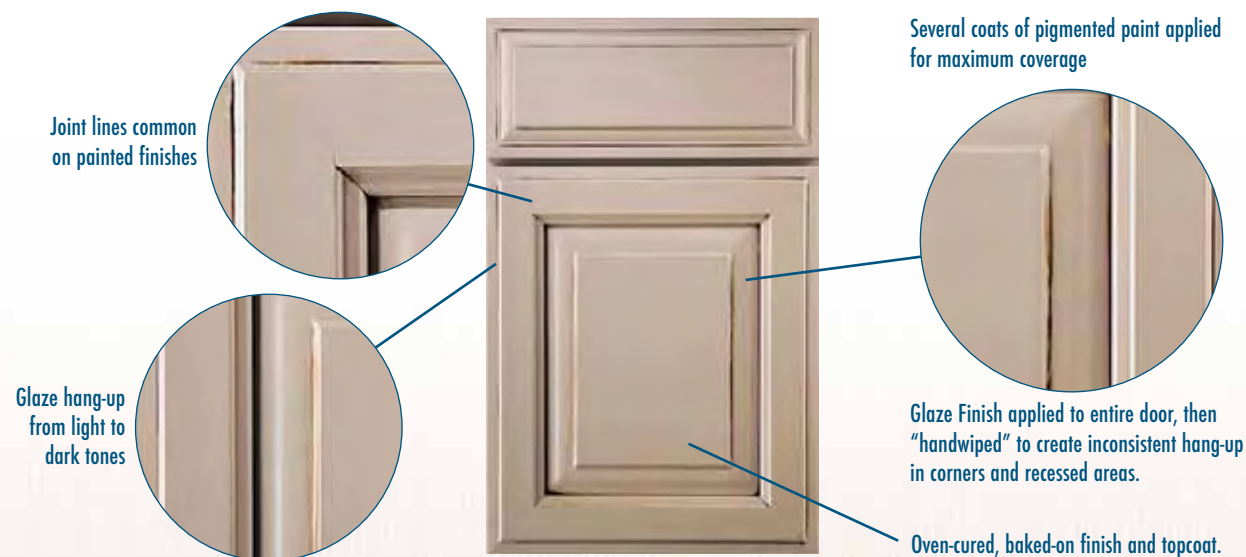
## THE VINTAGE TECHNIQUE ON PAINTED FINISHES WITH GLAZE TECHNIQUE



The Vintage Technique is created by sanding through to the raw wood creating a rubbed, worn effect. Then a coat of finishing stain is applied to the entire door. The product is then finished with our clear resistant topcoat to protect the aged look that was created.

Each piece will vary in the amount of sanding and will also vary within the piece itself. Due to the random placement of these effects, every door will be unique and no two doors will be identical. The worn edges will vary within individual doors and throughout the entire kitchen.

## PAINTED FINISHES WITH GLAZE TECHNIQUE

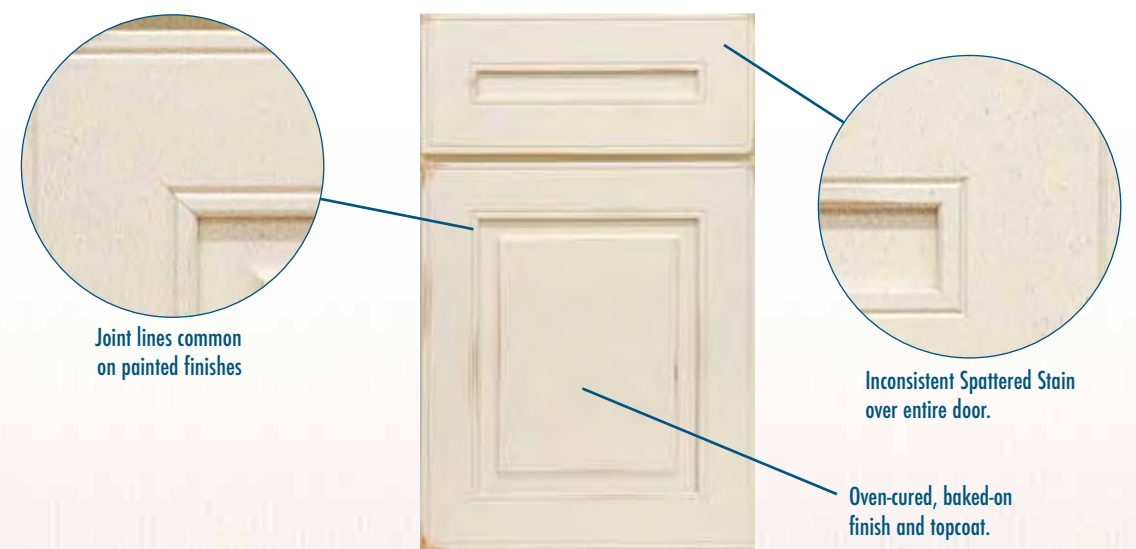


The Glaze Technique on Painted Finishes are created by applying an accent stain over the entire door and then wiping off the glaze leaving a "Hang Up" of light to dark tones in the corners, deep grooves and wood grains creating an all over glazed look.

chosen, some of the wood grain may show through the paint. Character Maple will show more wood grain than standard Maple. The natural characteristics of wood create a constant state of expansion and contraction in every door and drawer front resulting in the visibility of joint lines. These visual joint lines are part of the beauty of painted finishes on natural wood. The final step is a conversion varnish topcoat that is oven-cured creating a tough baked-on long lasting finish.

The Glaze Technique that is applied over Painted Finishes is created with several coats of pigmented paint and two coats of sealers. Depending on the wood species

## THE COTTAGE TECHNIQUE



The Cottage Technique is created with a stain that is spattered inconsistently over the entire door. This technique can be applied to selected stained finishes and paints. The product is then finished with our clear resistant topcoat to protect the aged look that was

created. Each piece will vary in the amount of sanding and spattering which will also vary within the piece itself. Due to the random placement of these effects, every door will be unique and no two doors will be identical.

## SPECIAL EFFECTS



### WORM HOLE EFFECTS

Worm Hole Effects are created by small dents made in oval patterns to create an aged look. The worm hole technique is found on selected finishes.



### BURNISHING

Burnishing is a technique used to darken the profile edges to create an antiqued effect by rasping and hard brushing. The burnishing technique is found on selected finishes.



### SPATTERING

Spattering is an effect where a color stain is applied over the door by a speckling technique, leaving small "spatters" of slightly darker color all over the cabinets. Wellborn's spatter technique is found on selected finishes.

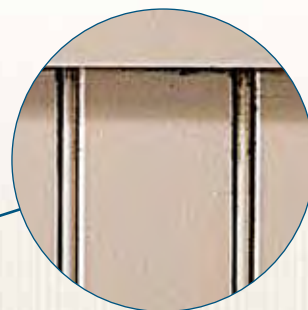
### DISTRESSING

Distressing is a technique where small dents, nicks, scratches, etc., are made in the wood to produce an aged look. The distressing technique is found on selected finishes.



### TICKING

Oak is an open grain wood and therefore the Glaze Technique will hang up in all open grain areas of the door, which will appear as "ticking."



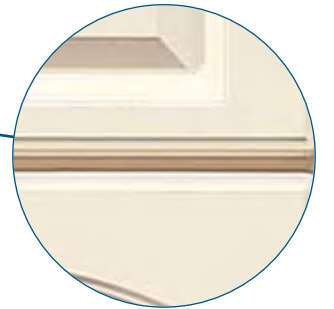
### GLAZING ON BEAD BOARD

Doorstyles with bead board grooves retain more stain in all finishes, resulting in a darker color in the grooves

## THERMOFOIL



Detailed profile  
Thermofoil MDF door



Thermofoil applied with great heat and pressure on MDF, Medium Density Fiberboard

Easy-to-clean surface

Thermofoil doors are created by pressing MDF Medium Density Fiberboard with a high quality foil that has a lightly textured effect. Foil is applied with an intense heat process and secured with durable glue to the MDF

substrate to ensure a clean smooth surface. The face frame of the cabinets with thermofoil doors will be painted to match the door color.

# SELECT SERIES

The Select Series features quality cabinetry at an affordable price point. The product selections include beautiful door styles in cherry, maple, poplar, oak, thermofoil and laminate. Many doors have solid wood stiles and rails and a veneered raised center panel. With a 3/4" solid wood drawer option and cushion close feature, this product will deliver the quality you expect. Due to the differences between the construction of the Select Series and the Premier and WoodCraft Series, we recommend these doors are not combined in the same design.

## Cherry

*Cherry looks outstanding on these four door styles offered in the Select Series. From Shaker styling with Prairie to a traditional kitchen in Harmony, we have your style.*



Harmony Cherry Full Overlay  
HMY



Harvest Square Cherry Half Overlay  
HVS



Harvest Arch Cherry Wall Door Half Overlay  
HVA



Prairie Cherry Full Overlay  
PRA

## Cherry Finishes

*All cherry door styles are available on each of these seven finishes. You may choose to show the detailed beauty of cherry by selecting our Natural finish, or create a rich, dark kitchen with Sable.*

### STAINS



Natural  
NAT



Light  
LGT



Dark  
DRK



Sable  
SBL

### STAINS WITH GLAZES



Natural Java  
NCJ



Cocoa  
COC



Café  
CAF



Harmony Cherry, Cocoa

Harmony Cherry, Cocoa



# Maple

Maple is stunning in the Select Series with 9 door style selections. Maple is a very popular design selection as it has soft grain patterns and receives all finishes beautifully.



Arlington Square Maple Half Overlay  
ARS



Arlington Arch Maple Wall Door Half Overlay  
ARA



Concord Maple Full Overlay  
CRD



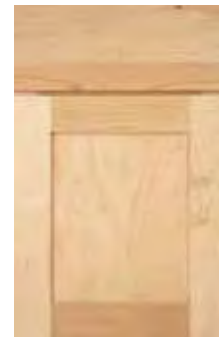
Harmony Maple Full Overlay  
HMY



Harvest Square Maple Half Overlay  
HVS



Harvest Arch Maple Wall Door Half Overlay  
HVA



Prairie Maple Full Overlay  
PRA



Rockford Square Maple Full Overlay  
RFS



Rockford Arch Maple Wall Door Full Overlay  
RFA

Harmony Maple, Nutmeg



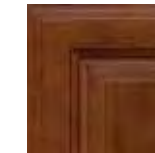
## STAINS



Natural  
NAT



Light  
LGT



Sable  
SBL



Medium  
MED



Caramel  
CML



Teaberry  
TEA

## STAINS WITH GLAZES



Honey  
HON



Cinnamon  
CIN



Nutmeg  
NMG



Caramel Java  
CLJ

## PAINTS WITH GLAZES



Mocha Crème  
MCR

# Maple Finishes

The maple finish palette in the Select Series has six stained finishes from Natural to rich Teaberry. Four of the stained finishes are enhanced with a Glaze Technique which creates a one-of-a-kind unique look on each door. Wellborn's popular Mocha Crème painted finish adds to this broad color selection.



Arlington Arch Maple, Nutmeg & Arlington Square Oak, Sable

## Poplar

The Bedford door style is available on solid poplar wood. Bedford has a full overlay door design with detailed edges.



Bedford Square Poplar Caramel Full Overlay  
BFS



Bedford Square Poplar Dark Full Overlay  
BFS



Bedford Square Poplar Sable Full Overlay  
BFS



Bedford Square Poplar Sienna Full Overlay  
BFS



Bedford Square Poplar Nutmeg Full Overlay  
BFS



Bedford Square Poplar Caramel Java Full Overlay  
BFS



Bedford Square Poplar Glacier Full Overlay  
BFS



Bedford Square Poplar Divinity Full Overlay  
BFS

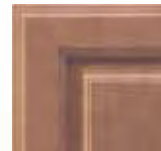


Bedford Square Poplar Mocha Crème Full Overlay  
BFS

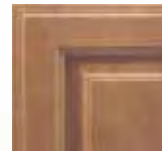
## Poplar Finishes

The finish palette for poplar includes 10 stained and painted finishes for a great selection.

### STAINS



Medium  
MED



Caramel  
CML



Dark  
DRK

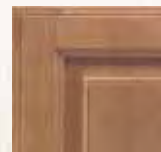


Sable  
SBL

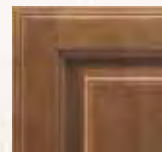


Sienna  
SEA

### STAINS WITH GLAZES



Nutmeg  
NMG



Caramel Java  
CLJ

### PAINTS



Glacier  
GLR



Divinity  
DIV

### PAINTS WITH GLAZES



Mocha Crème  
MCR

Bedford Poplar, Caramel Java



## Oak

Choose from five door styles with the beautiful grain of oak. From Shaker styling to traditional, the choice is yours.



Arlington Square Oak Half Overlay  
ARS



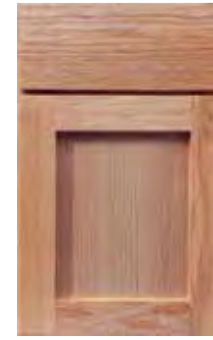
Arlington Arch Oak Wall Door Half Overlay  
ARA



Harvest Square Oak Half Overlay  
HVS



Harvest Arch Oak Wall Door Half Overlay  
HVA



Prairie Oak Full Overlay  
PRA

## Oak Finishes

The Select Series offers four stained finishes and three finishes with the Glaze Technique. As shown in the kitchen pictured here, oak is beautiful with a Natural finish.

### STAINS



Natural  
NAT



Light  
LGT

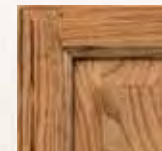


Medium  
MED



Sable  
SBL

### STAINS WITH GLAZES



Honey  
HON



Cinnamon  
CIN



Nutmeg  
NMG

Harvest Arch Oak, Natural



## Thermofoil

Thermofoil door styles are constructed by pressing MDF with a high quality foil through an intense heating process. The thermofoil has a lightly textured effect and is very durable.



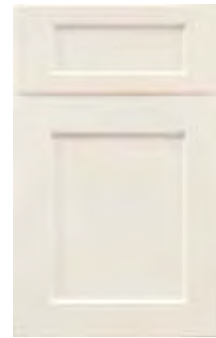
Imperial Thermofoil  
Half Overlay  
White  
IMP



Imperial Thermofoil  
Half Overlay  
Linen  
IMP



Nantucket Thermofoil  
Full Overlay  
White  
NTK



Nantucket Thermofoil  
Full Overlay  
Linen  
NTK

## Thermofoil Colors



Newport Thermofoil  
Full Overlay  
White  
NPT



Newport Thermofoil  
Full Overlay  
Linen  
NPT

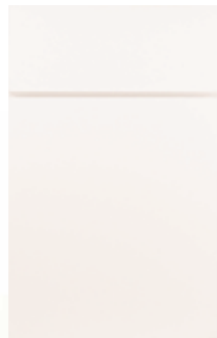


White  
WHT



Linen  
LIN

## Laminate



Manchester Laminate  
Full Overlay  
White  
MCT



Manchester Laminate  
Full Overlay  
Linen  
MCT



Manchester Laminate  
Full Overlay  
Sienna  
MCT

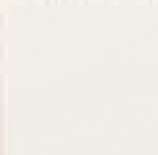


Manchester Laminate  
Full Overlay  
Spiceberry  
MCT

## Laminate Finishes



White  
WHT



Linen  
LIN



Sienna  
SEA



Spiceberry  
SBY

## THAT'S MY STYLE



Harmony Cherry  
Full Overlay  
Cocoa  
HMY



Harmony Cherry  
Full Overlay  
Natural Java  
HMY



Prairie Cherry  
Full Overlay  
Café  
PRA



Harvest Square Cherry  
Half Overlay  
Light  
HVS



Harvest Square Maple  
Half Overlay  
Caramel Java  
HVS



Harvest Arch Maple  
Half Overlay  
Wall Door  
Cinnamon  
HVA



Harmony Maple  
Full Overlay  
Mocha Crème  
HMY



Arlington Square Maple  
Half Overlay  
Honey  
ARS



Arlington Arch Maple  
Half Overlay  
Wall Door  
Teaberry  
ARA



Concord Maple  
Full Overlay  
Sable  
CRD



Prairie Maple  
Full Overlay  
Medium  
PRA



Rockford Arch Maple  
Full Overlay  
Wall Door  
Nutmeg  
RFA



Bedford Poplar  
Full Overlay  
Glacier  
BFS



Bedford Poplar  
Full Overlay  
Sienna  
BFS



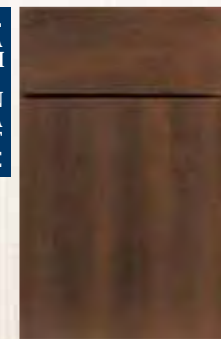
Prairie Oak  
Full Overlay  
Sable  
PRA



Arlington Arch Oak  
Half Overlay  
Wall Door  
Nutmeg  
ARA



Nantucket Thermofoil  
Full Overlay  
White  
NTK



Manchester Laminate  
Full Overlay  
Sienna  
MCT



Manchester Laminate  
Full Overlay  
White  
MCT

## Wellborn is Unique for Every Room of Your Home

Wellborn cabinetry has a style for every room of your home. Each room is designed uniquely for you with our expansive door style selection and finishes palette. Home offices and home entertainment cabinetry include all the details on the interior to accommodate the latest technology. From the guest bath to the luxury master bath, our product has the selection for any style. Coffee Bars in the master bath are convenient and perfect to start the morning. Wellborn cabinetry has all the solutions for the perfect kitchen pantry. Keep all the clutter organized in a stylish mudroom or laundry room. And let's not forget the closet. Wellborn's Distinctive Closets program includes organization from the kids closet, the teen reach-in and walk-in closets to dressing suite designs.

*you*  
**NIQUE™**  
FOR YOU

Whether remodeling or building your home, Wellborn is the best choice for all your cabinet needs.



Sea Spray Square Thermofoil, White



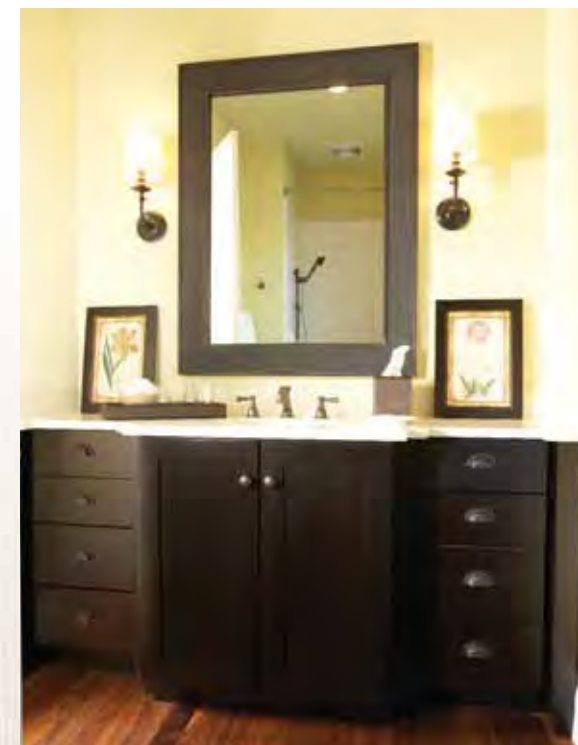
2009 HGTV Dream Home Master Bath, Sonoma Maple, GreyStone

## Closet

Milan Cherry, Espresso



## Bathroom



2009 HGTV Dream Home Guest Bath, Hanover Maple, Midnight



2009 HGTV Dream Home Child's Bath, Hanover Maple with Classic Drawer Front, Glacier



*Pantry*

*Sea Spray Square Thermofoil, Linen*



*Mudroom*

*Madison Square Maple, Sienna*



*Rose Hall Square Maple, Antique Evergreen & Monterey Maple, Honey*

*Laundry*

*Sea Spray Square Thermofoil, White*



## Office



Madison Arch Cherry, Café

## Coffee Bar



2008 HGTV Dream Home Coffee Bar, Bristol Maple, Glacier

## Entertainment



Vienna Cherry, Sable

## Dining Room



Madison Cathedral Maple, Cappuccino

## Living Room



Rose Hall Square Maple, Rustic

## Accessible Living



Rose Hall Square Maple, Medium

## Fireplace Surroundings



Savannah Maple, Vintage Midnight & Hawthorne Maple, Café

# Hoods



# Islands



# Wainscot



# QUALITY DRAWER OPTIONS

**SELECT SERIES**  
**Standard**  
Furniture Board Drawer



Wood grain/white laminated furniture board drawer with epoxy coated, self-closing, side-mount drawer slides

**Options**  
Solid Wood Drawer (WD)



3/4" Solid hardwood drawer box in natural finish featuring classic dovetail construction and smooth undermount drawer slides

Full Extension Drawer Slides featuring Cushion Close™ with Blumotion (FXCC)



3/4" Solid hardwood drawer box in natural finish with classic dovetail construction and undermount Full Extension Drawer Slides featuring Cushion Close™ with Blumotion

**DELUXE SERIES**  
**Standard**  
Furniture Board Drawer



White laminated 3/4" drawer sides with white epoxy coated captive drawer slides

**Options**  
Solid Wood Drawer (WD)



3/4" Solid hardwood drawer box in natural finish featuring classic dovetail construction and smooth undermount drawer slides

Full Extension Drawer Slides featuring Cushion Close™ with Blumotion (FXCC)



3/4" Solid hardwood drawer box in natural finish with classic dovetail construction and undermount Full Extension Drawer Slides featuring Cushion Close™ with Blumotion

**PREMIER SERIES**  
**Standard**  
Solid Wood Drawer



3/4" Solid hardwood drawer box in natural finish with classic dovetail construction and smooth undermount drawer slides

**Option**  
Full Extension Drawer Slides featuring Cushion Close™ with Blumotion (FXCC)



3/4" Solid hardwood drawer box in natural finish with classic dovetail construction and undermount Full Extension Drawer Slides featuring Cushion Close™ with Blumotion

**WOODCRAFT SERIES**  
**Standard**  
Full Extension Undermount Drawer Slides featuring Blum Tandem Plus™ (FXDS)



3/4" Solid hardwood drawer box featuring classic dovetail construction and undermount Full Extension Drawer Slides with self-closing ball bearing slides

**Option**  
Full Extension Drawer Slides featuring Cushion Close™ with Blumotion (FXCC)



3/4" Solid hardwood drawer box in natural finish with classic dovetail construction and undermount Full Extension Drawer Slides featuring Cushion Close™ with Blumotion

# HEIRLOOM QUALITY CONSTRUCTION

THE  
**WoodCraft**  
SERIES

## Best

3/2" x 3/4" Wood grain laminated plywood hanging rails. WellGrip® high impact polystyrene corner braces stapled into sides and frame.

WellShield® interior is natural maple wood grain laminate.\*\*

3/4" Thick laminated plywood adjustable shelves with edge banding; dual locking WellLock Shelf Clips®

3/8" Thick wood grain laminated plywood back

1/2" Thick wood grain laminated plywood top and bottom

24-step WellGuard® finishing system for a furniture like luster and years of beauty



1/2" Unfinished plywood end panels (FCE & MFE options available)

1 3/4" x 3/4" kiln-dried solid wood face frames; mortised and tenoned, glued and stapled

Solid wood drawer fronts. 3/4" Solid hardwood drawer in a natural finish with finished plywood bottom, dovetail construction and full extension undermount drawer slides  
Option: Full extension drawer slide with cushion close action

Solid wood raised panel doors of cherry, character cherry, maple, character maple, oak or hickory. \*\*\*\* Doors have WellLine® 6-way adjustable concealed hinges.

4 1/2" h x 3 3/8" d Toe kick cut out, 1/2" unfinished plywood toe kick extends to cabinet floor for captive construction

### All Wood Construction

\*\* For Glacier and Divinity specialty finishes, the interior and exterior will be natural maple wood grain laminate.  
\*\*\*\* Refer to door style construction for specific door styles.

THE  
**Deluxe**  
SERIES

## Good

3 1/2" x 1/8" White laminated fiberboard hanging rails. WellGrip® high impact polystyrene corner braces stapled into sides and frame

WellShield® white laminated interior. 3/4" White laminated furniture board adjustable shelves with edge banding; dual locking WellLock Shelf Clips®

1/2" Thick white laminated MDF back

1/2" White laminated furniture board top and bottom



1 3/4" x 3/4" Kiln-dried, solid wood face frames; mortised and tenoned, glued and stapled

3/4" White laminated furniture board drawer sides, tenoned to accept 1/2" sub-front and back; 1/8" white printed hard board drawer bottom, 3/4" thermofoil laminated fiberboard drawer front, epoxy-coated captive self-closing drawer slides

Option: 3/4" Solid wood drawer upgrade

Option: Full extension drawer slide with cushion close

1/2" Laminated furniture board end panels complement door.

Option: 1/2" Thick Plywood ends with unfinished exterior

Doors have WellLine 6-way adjustable concealed hinges.

4 1/2" h x 3 3/8" d Toe kick cut out. 1/2" unfinished furniture board toe kick extends to cabinet floor for captive construction.

### Durable Thermofoil

THE  
**Premier**  
SERIES

## Better

3 1/2" x 1/8" Wood grain\*\*\* laminated fiberboard hanging rails. WellGrip® high impact polystyrene corner braces stapled into sides and frame.

WellShield® interior is natural maple wood grain\*\*\* laminate.

3/4" Wood grain\*\*\* laminated furniture board adjustable shelves with edge banding; dual locking WellLock Shelf Clips®

1/8" Wood grain\*\*\* printed MDF back

1/2" Wood grain\*\*\* laminated furniture board top and bottom

24-step WellGuard® finishing system for a furniture like luster and years of beauty



1/2" Cherry, maple, oak or hickory\*\*\* wood grain, \*\* white or linen laminated furniture board end panels complement door. \*

Option: 1/2" thick plywood ends with unfinished exterior

1 3/4" x 3/4" kiln-dried solid wood face frames; mortised and tenoned, glued and stapled

Solid wood drawer fronts. 3/4" Solid hardwood drawer in a natural finish with finished plywood bottom, dovetail construction and smooth undermount drawer slides.

Option: Full extension drawer slide with cushion close

Solid wood raised panel doors of cherry, character cherry, maple, character maple, oak or hickory. \*\*\*\* Doors have WellLine® 6-way adjustable concealed hinges.

4 1/2" h x 3 3/8" d Toe kick cut out. 1/2" unfinished furniture board toe kick extends to cabinet floor for captive construction.

### 3/4" Wood Drawer Standard

\* Specialty finishes, end panels will have a natural maple wood grain laminate (does not match cabinet front).  
\*\* For Glacier and Divinity specialty finishes, the interior and exterior will be natural maple wood grain laminate.  
\*\*\* For Brighton door styles, drawer front is 3/4" fiberboard with white or linen thermofoil laminate. The cabinet interior is white laminate. The cabinet exterior will be white or linen. The face frames are painted maple. Cabinets made with Uniform Construction will have a natural maple wood grain laminate interior.  
\*\*\*\* Refer to door style construction for specific door styles.

THE  
**Select**  
SERIES

## Good

3 1/2" x 1/8" Wood grain/white laminated fiberboard hanging rails. WellGrip® high impact polystyrene corner braces stapled into sides and frame.

WellShield® wood grain/white laminate interior. 3/4" Wood grain/white laminated furniture board adjustable shelves with edge banding; dual locking WellLock Shelf Clips®

1/2" Wood grain/white printed MDF back

1/2" Wood grain/white laminated furniture board top and bottom



1 3/4" x 3/4" Kiln-dried, solid wood face frames; mortised and tenoned, glued and stapled

3/4" Wood grain/white laminated furniture board drawer sides, tenoned to accept 1/2" sub-front and back, 1/8" wood grain/white printed hard board 3/4" laminate fiberboard drawer front\*

Option: 3/4" Solid wood drawer upgrade

Option: Full extension drawer slide with cushion close

1/2" Wood grain/white/linen laminated furniture board end panels complement door.

Doors have WellLine 6-way adjustable concealed hinges

4 1/2" h x 3 3/8" d Toe kick cut out. 1/2" Unfinished furniture board toe kick extends to cabinet floor for captive construction

### Built to Last

The Select Series has a machine sanded finish process and does not include the detailed sanding technique featured in the Wellborn Collection, therefore, we do not recommend designs combining the series.  
\* For Thermofoil door styles, drawer front is 3/4" fiberboard with white thermofoil laminate. The cabinet tops, bottoms, end panels and shelves are white laminate. The face frames are painted maple.

# WARRANTY PROGRAM



## Five Year Limited Warranty - The Select Series

Wellborn Cabinet, Inc., provides a Five Year Limited Warranty on The Select Series to the original consumer purchaser for five years from the Wellborn Dealer's original date of purchase on our cabinetry parts.



## Lifetime Limited Warranty - The Deluxe, Premier and WoodCraft Series

Wellborn Cabinet, Inc., provides a Lifetime Limited Warranty on The Deluxe, Premier and WoodCraft Series to the original consumer purchaser for the lifetime of the product from the Wellborn Dealer's original date of purchase. The lifetime of cabinets is expected to be 10 years. Based on all other warranty terms and conditions being met, warranty claims will be prorated based on the expected lifetime of the product.



## Exclusive Lifetime Limited Warranty - Drawer Box, Door Hinge & Drawer Suspension System

Wellborn Cabinet, Inc., warrants our solid wood dovetailed drawer box to the original consumer purchaser for the lifetime of the product. Wellborn Cabinet, Inc., also offers an Exclusive Lifetime Limited Warranty to the original consumer purchaser on our Drawer Suspension Systems and Door Hinges. This warranty is expressed by the supplier. Replacement hinges and drawer slides are subject to availability from our supplier. If a claim is filed after a product becomes obsolete, the manufacturer will replace the discontinued product closest to being equivalent to the original.

Wellborn Cabinet offers Limited Warranties to the original consumer purchaser. Please see warranty sheet for complete details.



## Wellborn's Green Choice Program — Our Commitment to the Environment

It is Wellborn Cabinet, Inc.'s corporate-wide goal to fully incorporate leading environmental practices, policies and standards throughout our enterprise—from our suppliers through final delivery to our customers. Our environmental responsibility has extended to include selecting, educating and embracing suppliers based on their commitment to similar environmental practices including sustainable or recycled raw materials as well as low emission products where applicable. Here are just a few things Wellborn is doing to make sure our environment is healthy for generations to come:

Wellborn was one of the first companies to receive KCMA's Environmental Stewardship Program Certification.

Wellborn's Natural Gas Savings would heat 5,124 homes for one year. These savings come from our wood fired co-generation plant that is fed by waste shavings from our operations.

Wellborn collects all excess materials produced during cabinet manufacturing and includes it in a 100% Recycling Program.



# THE BEAUTY OF NATURAL HARDWOOD

Hardwoods offer a tremendous selection of grain patterns, color variations and textures. Choices range from the bold statements of authentic American red oak, hickory and character maple to the more subdued personalities of cherry and maple. These variations define and enhance wood's natural beauty. Because no two trees are exactly alike, the cabinets made for your kitchen or bath will have subtle variations from the showroom displays or samples on which you base your selection. The quality solid hardwoods used in Wellborn cabinetry are some of the most beautiful and enduring natural materials available. All hardwoods, being a product of nature, vary from one piece to the next, even from the same tree, each having its own characteristics. Therefore, each piece of wood, each cabinet and each kitchen is unique. Cabinetry that emphasizes the rich grain pattern and unique texture of solid hardwood has a greater perceived value. No human being was ever intended to control the natural development of hardwoods. This is the unique beauty of natural hardwood and this is the distinct beauty of solid wood cabinets. Wellborn Cabinet, Inc., believes there is nothing more beautiful than solid wood. That is why Wellborn is one of the few remaining manufacturers who continues to use solid wood in our Premier and WoodCraft Series raised panel doors and drawer fronts.

## CHERRY



Cherry is synonymous with luxurious cabinets. The rich red highlights give the wood a distinctive appearance. Cherry will occasionally have tiny pin knots, pitch pockets and very small, dark streaks of gum. These features have fascinated woodworkers for centuries.

## POPLAR



Poplar is generally straight grained with fine, even texture. The wood has creamy white to pale brown color tones. Poplar is beautiful with medium to dark stains and painted finishes.

## CHARACTER CHERRY



Character Cherry's unique characteristics are emphasized by randomly occurring various sized knots, pin knots, pitch pockets and small streaks of gum. Cluster knots and open knots could also be a feature. The amount of character will vary from each door making each kitchen unique.

## OAK



Authentic American red oaks are open-pored and produce dramatic grain patterns, dark mineral streaks and the authority and character that make oak the most widely used hardwood.

## MAPLE



Maple is widely used in the cabinetry industry. This wood species features a straight grain with several distinctive characteristics. These include unique figures such as bird's-eye, fiddle back, mineral streaks and curly grain patterns. Finely textured with a natural luster, this creamy-white to light reddish-brown wood is often used for cabinets and floors.

## HICKORY



Hickory has distinctive contrasting colors from light to dark and strong grain characteristics. The texture of hickory is open grained. Hickories by nature are heavy, hard, strong and stiff—producing durable cabinetry. Hickory is for homeowners desiring dramatic wood characteristics.

## CHARACTER MAPLE



Character Maple's unique characteristics are brought out by randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood and mineral streaks. Cluster knots and open knots could also be a feature. The amount of character marks will vary from each piece of wood making each kitchen unique.

## THERMOFOIL



Thermofoil doors and drawer fronts are covered in a strong, scratch-resistant thermofoil that is thermally glued and vacuum-sealed. To create the popular raised panel appearance we use precision, diamond-head routers to carve the double-step perimeter edge and center panel detailing from a solid slab of medium density fiberboard.



*2009 HGTV Dream Home  
Kitchen, Melrose Maple,  
Honey Butter*

## PERSONALIZED DELIVERY



*All Wellborn cabinetry is shipped on our own fleet of company trucks. Wellborn drivers provide fast, personalized delivery to our network of customers.*



# WELLBORN

CABINET, INC.®

*The Essence of Cabinetry*

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*Distributed By:*

Due to the natural characteristics of wood and wood finishes and the limitations of photography and the lithographic printing process, the woods and wood finishes shown in this brochure may not accurately depict those offered by Wellborn Cabinet. See your local Wellborn Dealer for actual wood sample color selections. Decorative hardware shown is optional.

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